

# Clean and Conscious

Natural mica sourcing at our wholly owned mine in Hartwell, Georgia (USA)

**SunChemical<sup>®</sup>**

a member of the DIC group



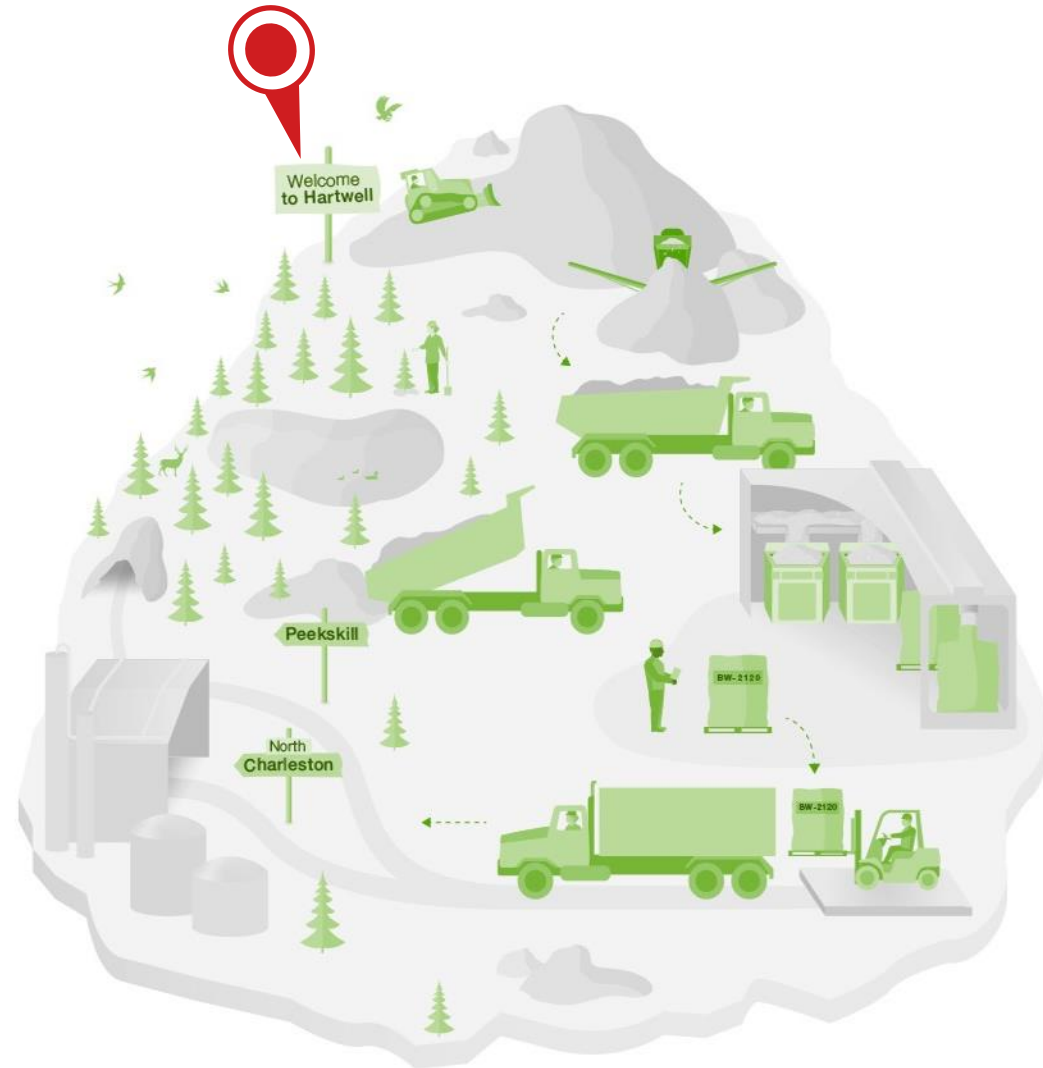
Color & Comfort

working for you.

# Mining insights: Open mine



Customers can take a guided tour of the mine upon request. Our experienced employees will give you insights into their daily work.



# Mining insights: Work experience



Our employees each have an average of 20 years of work experience.



# Mining insights: Safety standards



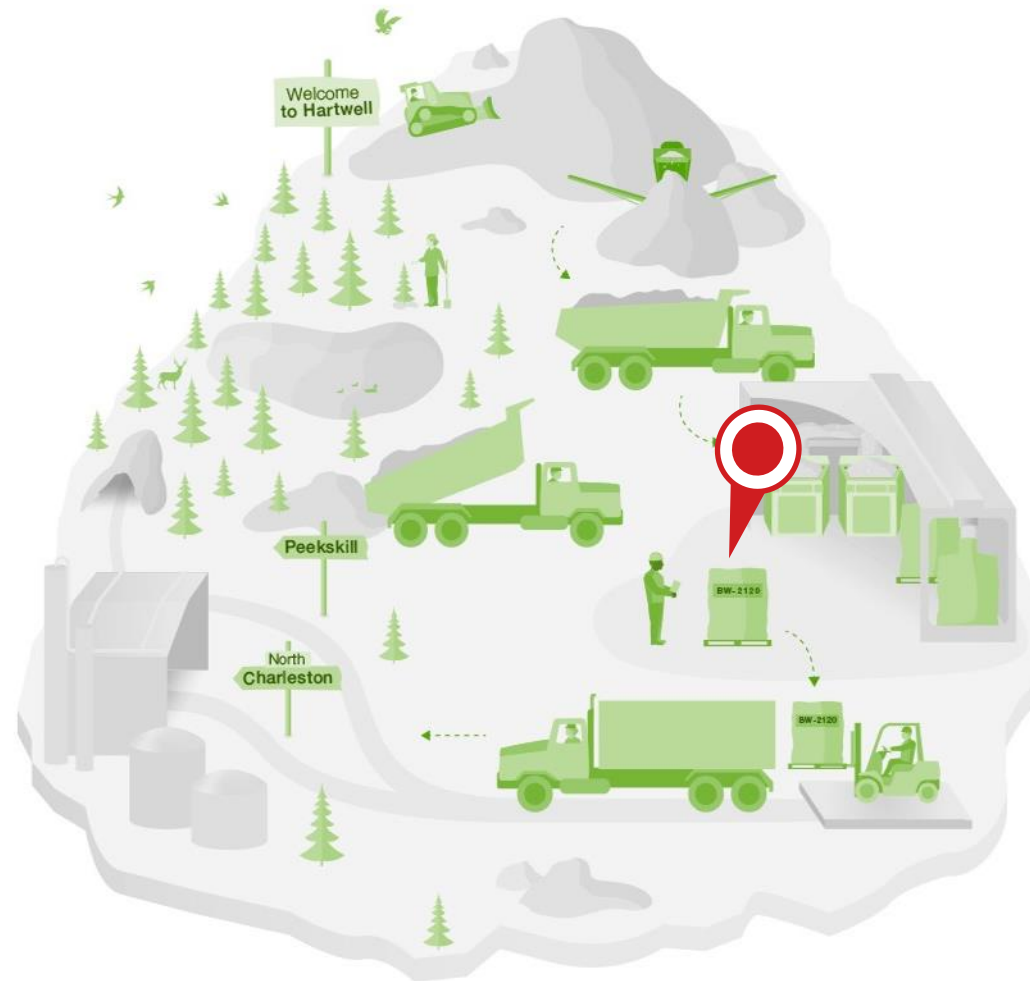
Only 3 recorded injuries in 1 million working hours, and only 1 MSHA S&S in 15 years. 2018 is the third consecutive year we received the “President's Safety Award” from the Georgia Mining Association.



# Mining insights: Material tracking



All packages are labeled with the batch number, source date, and shipping address to ensure traceability from source to supply.

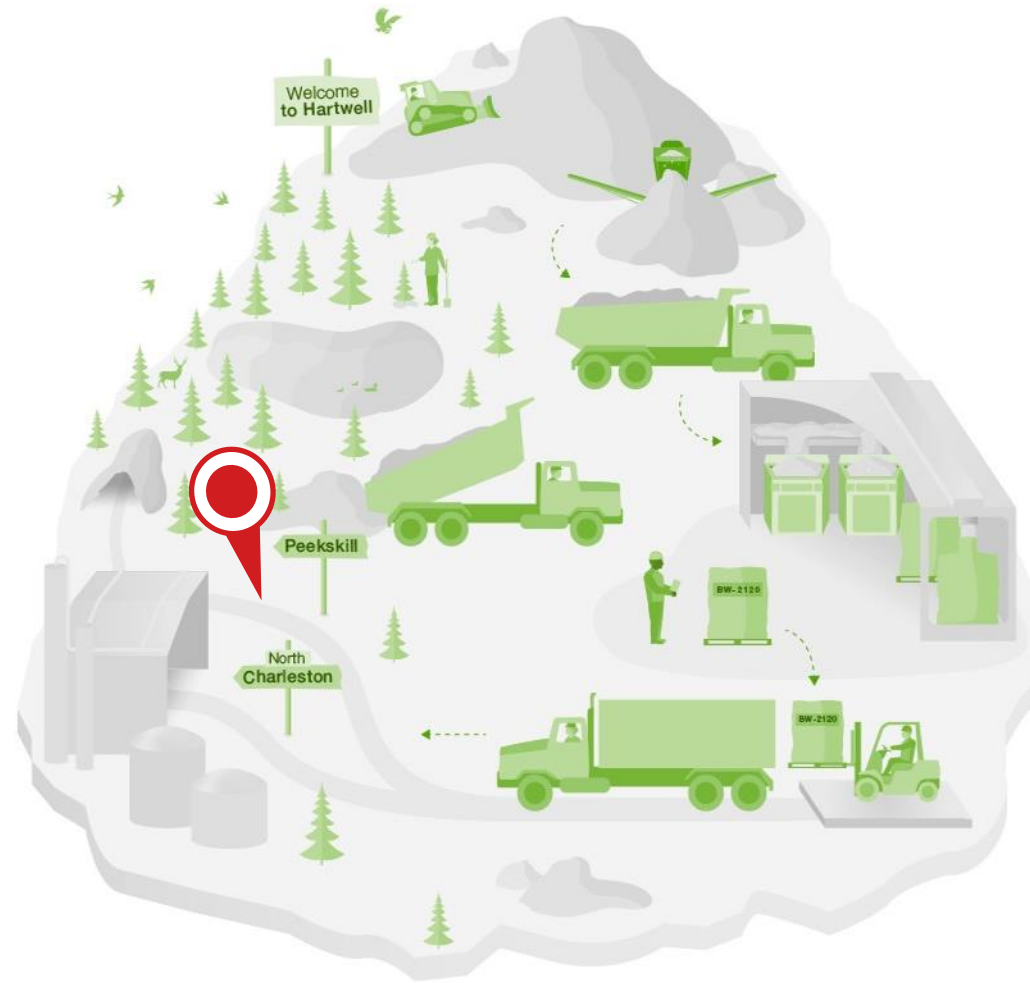


# Mining insights: Manufacturing in Peekskill



Our site in Peekskill processes the natural mica into effect pigments.

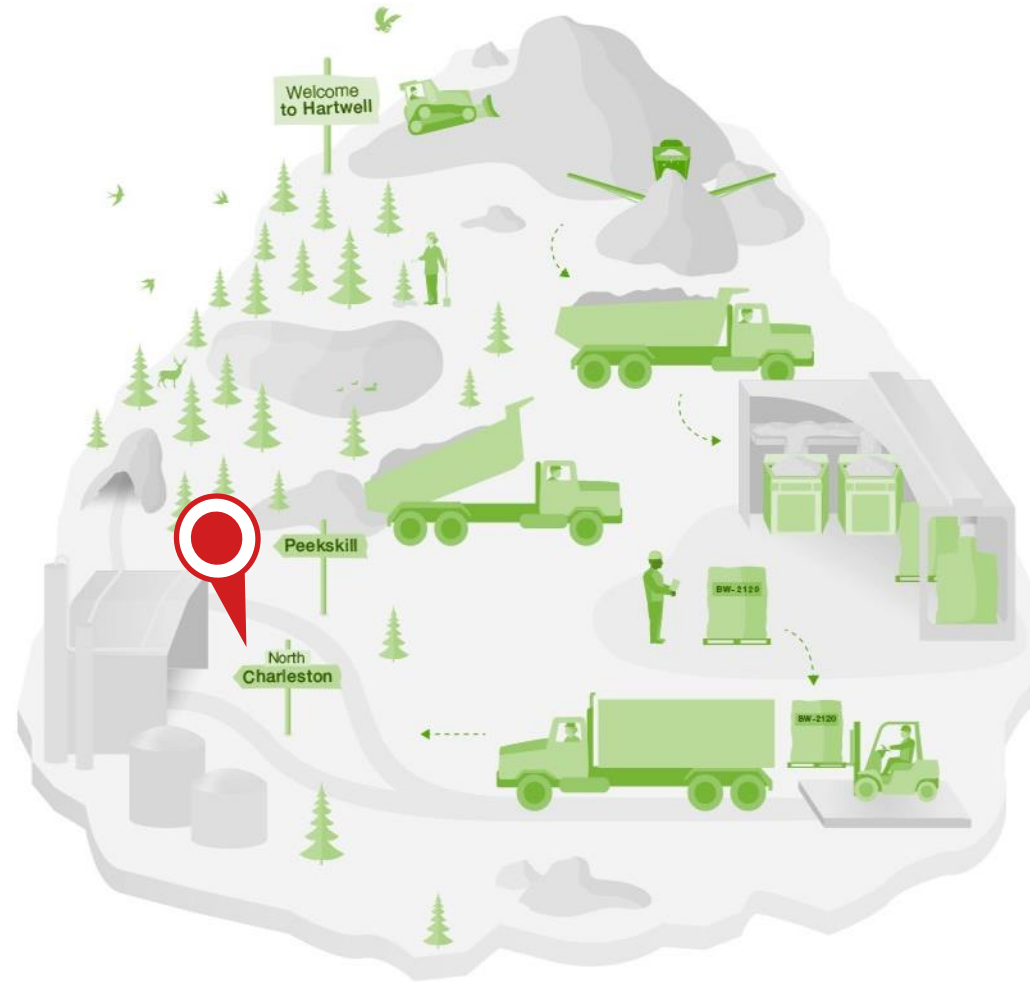
Supporting the local community, we invest in a number of educational programs.



# Mining insights: Manufacturing in North Charleston



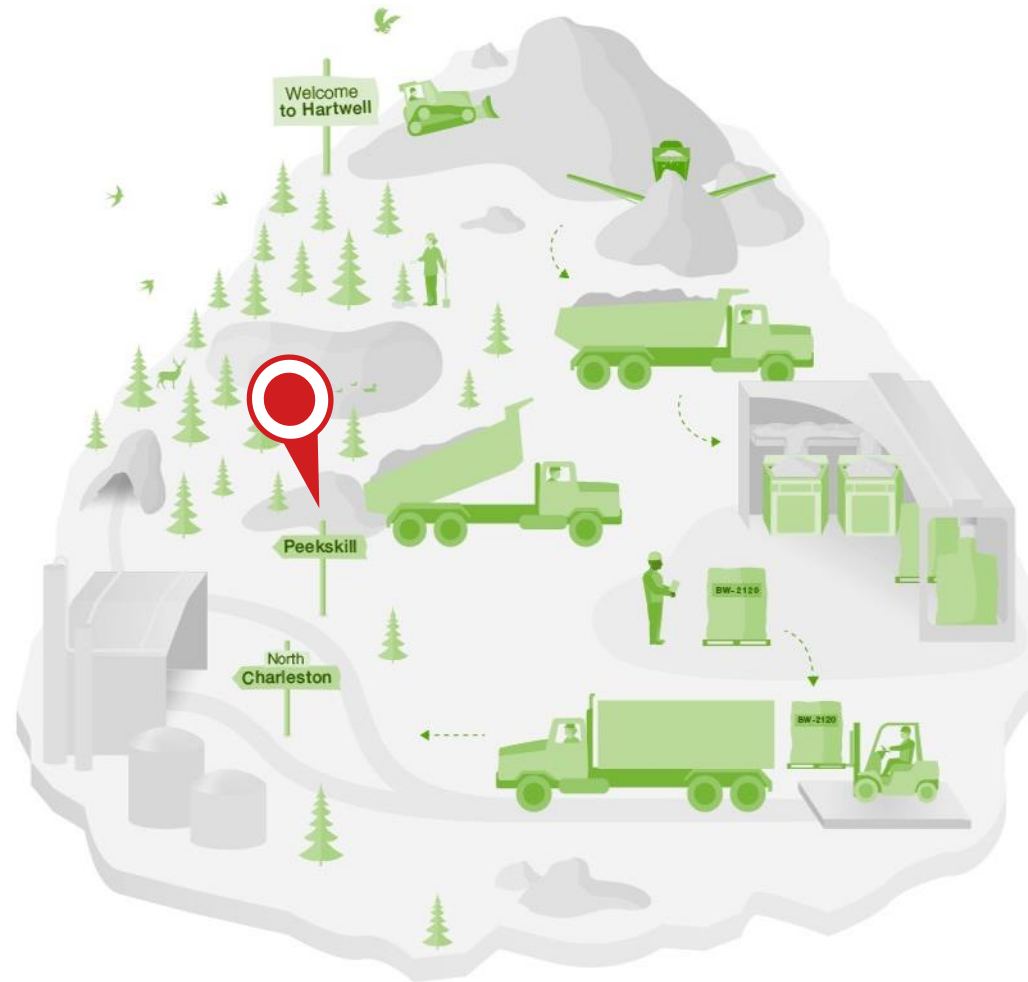
Our site in North Charleston also processes the natural mica into effect pigments.



# Mining insights: Return of unused material



Our open pit mica mine contains high quality mica flake. The mica ore is excavated and stored for processing. Separated clay and sand as well as unusable mica is returned to the site.

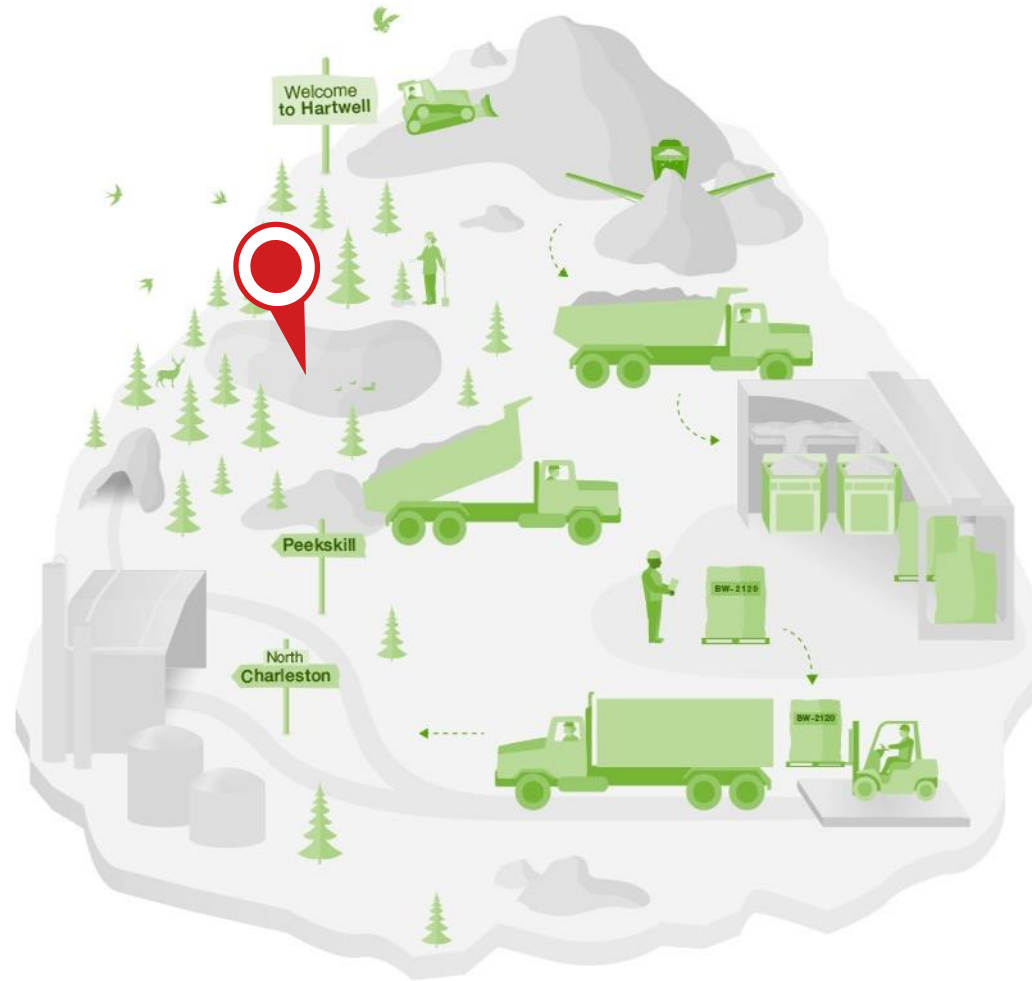




# Mining insights: Water recycling



Natural lakes on the Hartwell site provide water for processing the mica. Used water is returned to the lakes without harming the environment.



# Mining insights: Land restoration



Reclamation provides forested lands and wetlands for wildlife habitats. For example, a former mica mine area was reclaimed to form a new lake.

